

| SPECIFIC                          | CATIONS                                    |  |  |  |
|-----------------------------------|--------------------------------------------|--|--|--|
| RATED OPERATING DISTANCE          | 20mm = .787"                               |  |  |  |
| MOUNTING MODE                     | FLUSH                                      |  |  |  |
| MIN. REPEAT ACCURACY              | ≤ 2%                                       |  |  |  |
| TEMPERATURE DRIFT                 | ≤±10%                                      |  |  |  |
| HYSTERESIS                        | 3-15%                                      |  |  |  |
| OPERATING TEMPERATURE             | 0°C to +70°C (+32°F to +158°F)             |  |  |  |
| RATED OPERATIONAL VOLTAGE         | 20-250 VAC/10-300 VDC                      |  |  |  |
| RATED OPERATIONAL CURRENT (AC/DC) | ≤400 mA/≤300 mA                            |  |  |  |
| MAINS FREQUENCY                   | 50-60 Hz                                   |  |  |  |
| RESIDUAL CURRENT                  | ≤ 1.7 mA                                   |  |  |  |
| RATED INSULATION VOLTAGE          | ≤1.5 kV                                    |  |  |  |
| SURGE CURRENT                     | ≤3.0 A (≤20 ms MAX. 5 Hz)                  |  |  |  |
| SHORT-CIRCUIT PROTECTED           | YES                                        |  |  |  |
| MAX. VOLTAGE DROP                 | ≤6.0 V                                     |  |  |  |
| REVERSE POLARITY PROTECTION       | INCORPORATED                               |  |  |  |
| WIRE-BREAK PROTECTION             | INCORPORATED                               |  |  |  |
| OUTPUT FUNCTION                   | 2-WIRE, NORMALLY OPEN                      |  |  |  |
| SMALLEST OPERATING CURRENT        | ≤3.0 mA                                    |  |  |  |
| MAX. SWITCHING FREQUENCY          | ≤0.02 kHz                                  |  |  |  |
| HOUSING MATERIAL                  | METAL, GD-AISi 12                          |  |  |  |
| CONNECTOR                         | 1/2"-20UNF                                 |  |  |  |
| SHOCK                             | 30 g, 11 ms                                |  |  |  |
| VIBRATION                         | 55 Hz, 1 mm AMPLITUDE<br>(IN ALL 3 PLANES) |  |  |  |
| DEGREE OF PROTECTION              | IP68                                       |  |  |  |
| OPERATING VOLTAGE DISPLAY         | LED: GREEN                                 |  |  |  |
| SWITCHING STATUS INDICATION       | LED: YELLOW                                |  |  |  |

## SOURCE DRAWING - FOR REFERENCE ONLY

| RELATED DOCUMENTS<br>1.<br>2.<br>3.<br>4. | 3RD ANGLE<br>PROJECTION                                    | THIS DRAWING IS<br>CONFIDENTIAL AND THE<br>PROPERTY OF TURCK<br>INC. USE OF THIS<br>DOCUMENT WITHOUT<br>WRITTEN PERMISSION IS<br>PROHIBITED. | 3000 CAMPU<br>MINNEAPOLIS,<br>1-800-544<br>(763) 553<br>(763) 553<br>(763) 553<br>(763) 553<br>(763) 553<br>(763) 553 |                                               |       | 55441<br>769<br>300<br>708 fax |
|-------------------------------------------|------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|-------|--------------------------------|
| MATERIAL<br>SEE<br>SPECS                  | ALL DIMENSIONS<br>DISPLAYED ON THIS<br>DRAWING ARE FOR     | APVD A.F.                                                                                                                                    | DATE 06/04/13<br>SCALE 1=1.5                                                                                          | DESCRIPTION<br>BI20-CA40-ADZ30X2-B3131/S34/S1 | 1591  | W/BS21                         |
| FINISH                                    | REFERENCE ONLY<br>CONTACT TURCK<br>FOR MORE<br>INFORMATION |                                                                                                                                              |                                                                                                                       | IDENTIFICATION NO.<br>4283596                 |       | rev<br>C                       |
|                                           |                                                            | DO NOT SCALE                                                                                                                                 | THIS DRAWING                                                                                                          | FILE: 4283596                                 | SHEET | 1 OF 1                         |

## NOTES:

1. "/S34" DESIGNATES WELD FIELD IMMUNITY. SENSOR IS SUITABLE FOR USE ON RESISTANCE WELDING MACHINES.

2. "/S1591" DESIGNATES CA40 SENSORS WITH WELDGUARD LAMINATE ENCASED IN ARMORGUARD SLEEVE.

| С   | UPDATE ID NUMBER PER HARMONIZATION PROJECT | СВМ | 11/06/17 |         |
|-----|--------------------------------------------|-----|----------|---------|
| REV | DESCRIPTION                                | BY  | DATE     | ECO NO. |